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A new vision of approximate methods for the permutation flowshop to minimise makespan: state-of-the-art and computational evaluation

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Highlights

- A comprehensive review of the flowshop literature in the last 10 years is given.
- The best heuristics and metaheuristics are identified.
- A comprehensive computational and statistical evaluation is provided.
- 19 heuristics and 12 metaheuristics are compared.
- We indentify the state-of-the-art and propose a method for comparing heuristics.

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