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ACCEPTED MANUSCRIPT

Modelling and scheduling multi-objective flow shop problems with interfering jobs

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Graphical abstract

Procedure: Multi-objective bio-geography based optimization Initialization mechanism While termination criterion is not met do Elitism operator Rate calculation mechanism Migration mechanism Perturbation mechanism Endwhile

Highlights

- 1. This paper considers multi-objective flow shops with interfering jobs.
- 2. The problem is modeled by a mixed integer linear program.
- 3. A novel biogeography-based optimization is proposed.
- 4. The performance is compared with three well-known algorithms.

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