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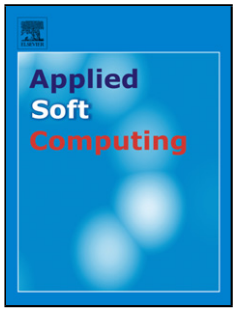

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Author: <ce:author id="aut0005" author-id="S1568494616306688-ad0bbeecae0c0bc97390d3b41113c7f5"> Mohammad Mohammadi<ce:author id="aut0010" author-id="S1568494616306688-d98cb90d48a29567e9dbf007b902a5e0"> Kamran Forghani

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A hybrid method based on genetic algorithm and dynamic programming for solving a bi-objective cell formation problem considering alternative process routings and machine duplication

Mohammad Mohammadi[1,*] and Kamran Forghani[2]

[1] *Department of Industrial Engineering, Faculty of Engineering, Kharazmi University, Tehran, Iran*
[2] *Department of Industrial Engineering, Amirkabir University of Technology, Tehran, Iran*

* Corresponding author. Tel. & fax: +98 21 88830891

Email addresses: mohammadi@khu.ac.ir (M. Mohammadi), kamran21f@gmail.com (K. Forghani)

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