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Alge	orithm 1 JNB (first-fit version)	
1 $x \leftarrow initial \ tour$		▷ we always use a Lin-Kernighan tour
2 z	\leftarrow initial picking plan	
3 r	epeat	
4	Evaluate G, t , and p for (x, z)	
5	Update t^{map} , t^{acc} , and w^{acc}	
6	for $i \leftarrow 2 \dots n-1$ do	
7	$\overline{x} \leftarrow swap(x,i)$	
8	$\overline{t^{map}} \leftarrow tour \ mapper \ for \ (\overline{x}, z)$	
9	$\overline{t^{acc}} \leftarrow recover \ time \ accumulator \ for \ (\overline{x}, z)$	
10	$\overline{w^{acc}} \leftarrow recover \ weight \ accumulator \ for \ (\overline{x}, z)$	
11	for $k \leftarrow 1 \dots m$ do	
12	$\overline{z} \leftarrow bitflip(z,k)$	
13	if no space left then skip iteration end if	
14	calculate Δ_w and Δ_p	
15	$\overline{p} \leftarrow p + \Delta_p$	
16	$i_{BF} \leftarrow t_{A_k}^{map}$	\triangleright index of bit-flip
17	if $i_{BF} = 0$ then $\overline{t} \leftarrow 0$ else $\overline{t} \leftarrow \overline{t_{i_{BF}}^{acc}}$ end if	
18	for $r \leftarrow i_{BF} \dots n$ do	
19	$w_c \leftarrow \overline{w_r^{acc}} + \Delta_w$	
20	$\overline{t} \leftarrow \overline{t} + \frac{d_{\overline{x}_r, \overline{x}_r + 1modn}}{v_{max} - w_c * C}$	
21	end for	
22	$\overline{G} \leftarrow \overline{p} - R * \overline{t}$	
23	if $\overline{G} > G$ then break loop end if	\triangleright first fit
24	end for	
25	if $\overline{G} > G$ then break loop end if	⊳ first fit
26	end for	
27	if $\overline{G} > G$ then	
28	$x \leftarrow \overline{x}$	
29	$z \leftarrow \overline{z}$	

 $\begin{array}{ll} 29 & z \leftarrow z \\ 30 & \text{end if} \\ 31 & \text{until } \overline{G} \leq G \end{array}$

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