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# Finite Memory Observers for linear time-varying systems: Theory and diagnosis applications

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#### Abstract

Fault detection and diagnosis are important issues in process engineering. Hence, a considerable interest exists in this field now from industrial practitioners as well as academic researchers, as opposed to 30 years ago. The literature on process fault diagnosis, ranging from analytical methods to artificial intelligence and statistical approaches, is largely widespread. In this paper, the modeling of the real process is known, and the state-space representation is used. The properties of the Finite Memory Observer (FMO) are studied from a global point of view for the class of linear time-varying (LTV) systems with stochastic noises. The FMO performances are framed by the study of their properties, and that of their influences on diagnosis results. Fundamentally, the generation of residuals is an essential procedure in diagnosis. So, the determination of the optimal window length of the observer is resolved, and the generation of residuals for diagnosis completed. In the first part, the design of the observer and the residual generation are shown. The second part is devoted to the study of the sensitivity and robustness of the observer and of residuals generated from the observer. © 2013 The Franklin Institute. Published by Elsevier Ltd. All rights reserved.

#### 1. Introduction

The increase in and the complexities of new technologies make diagnosis studies more and more prevalent within the automatic control community. The role of diagnosis is increased in

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Nomenclature
\nu
         measurement noise vector for the window length L_S
\mathcal{W}
         state noise vector for the window length L_S
\Omega_I^{-1}(k) variance of the estimation error
\varepsilon(k)
         estimation error
         state matrix
A_k
         control matrix
B_k
         measurement matrix
C_k
         size of the observations window defined by L_S = L + 1 - S
r(k)
         state estimation residual vector
R_L(k)
         covariance matrix of the observer noise
         measurement estimation residual vector
r_{\nu}(k)
         control vector for the window length L_S
U
         control vector
u(k)
v(k)
         measurement noise vector
V_I(k)
         covariance matrix of the measurement noise
         state noise vector
w(k)
W_L(k)
         covariance matrix of the state noise
x(k)
         state vector
Y
         measurement vector for the window length L_S
y(k)
         measurement vector
```

industrial systems to ensure good process reliability. Technical evolution of high technologies based on electronic systems contributes to the diagnosis extension of diagnoses with the addition of new components such as sensors and actuators. Having said that, new configurations imply new problems and this sophistication could lead to the appearance of new faults. Nowadays, the main strategies in diagnosis and automatic control are to propose new tools providing more safety for diagnosis or from a wider perspective to provide accurate control for the processes studied.

Diagnosis plays a great part in system monitoring and in industrial processes, especially when risks concerning safety are involved. Diagnosis procedures must provide for accurate detection of faults which are responsible for breakdowns, accidents, production stoppages, etc. Breakdowns are undesired in industrial processes but also in everyday life. Breakdowns are a sign of bad quality. Fault detection before a breakdown is thus of primary importance if the system is to be stopped before ruptures or catastrophes occur.

A great number of articles deal with diagnosis applications from various aspects: the scheme of Chow-Willsky [1], relations of parity [2,3], fault detection using observers [4], can be quoted; but also, with a different approach, statistical methods such as [5,6].

In this paper, as the modeling of the system is supposed known, a model-based diagnosis can be applied, and more particularly the concept of observers can be precisely implemented to compare measurements and their estimations. Nevertheless, the accumulation of model uncertainties leads to the non-convergence to zero of the state estimation error (the residual) that cause the robustness degree of the detection system to decrease. Such a phenomenon was studied by Toda et al. [7] for Luenberger observers and by Heffes [8] for Kalman filters.

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