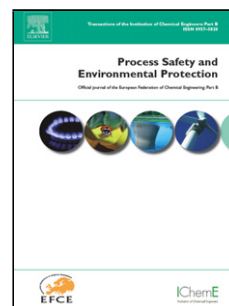


## Accepted Manuscript

Title: Design of a water allocation and energy network for multi-contaminant problems using multi-objective optimization

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**Highlights**

- Design of water allocation and heat exchange networks in the process industries
- Two-step optimization for large multi-contaminants problems
- Multi-objective optimization is used to solve WAN problem
- Pinch analysis and mathematical programming are used to solve the HEN problem
- A change of phase is treated in the studied case study for the HEN design.

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