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ACCEPTED MANUSCRIPT

Investigating the effect of LaF3 on the tribological performances of an

environment friendly hydrophilic polyamide imide resin bonded solid

lubricating coating

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Abstract: The aims of this study are to prepare a new environment friendly

hydrophilic polyamide imide (PAI) resin bonded molybdenum disulfide (MoS<sub>2</sub>) solid

lubricating coating and investigate the tribological properties and wear mechanism. It

is concluded that the preparation of hydrophilic coating has greatly reduced usage

rates of fossil fuel, in the meantime, the basic physical and chemical properties,

mechanical and tribological behaviors of hydrophilic coatings with 3 wt.% LaF<sub>3</sub> are

comparable to that of solvent-based resin coatings, the generation of FeF2 and FeS

significantly improves the adherence between friction pairs, and the degree of

oxidation of MoS<sub>2</sub> lubricant is effectively restrained on account of the attachment of

nano-La $F_3$  to the surface of MoS<sub>2</sub>.

Keywords: environment friendly, hydrophilic PAI resin bonded solid lubricating

coating, friction and wear, wear mechanism

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