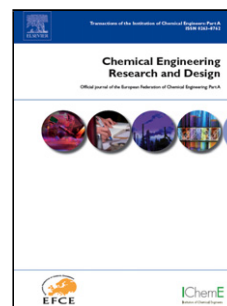


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# A New Plant-wide Approach for Control Degrees of Freedom of Process Systems

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