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## **ACCEPTED MANUSCRIPT**

# A facile preparation of novel positively charged MOF/chitosan

### nanofiltration membranes

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#### **Abstract**

A novel positively charged nanofiltration (NF) membrane was fabricated by incorporating metal-organic frameworks (MOFs) into chitosan polymeric matrix for enhanced removal of multivalent cations. The synthesized MOFs, NH<sub>2</sub>-MIL-101(Al) and NH<sub>2</sub>-MIL-101(Cr), could be homogeneously dispersed in the chitosan polymeric matrix. The morphologies of MOFs had a significant influence on the permeability of NF membranes. NF membrane filled with NH<sub>2</sub>-MIL-101(Al) with rod-like structure attained two times higher flux but similar rejection compared with that filled with NH<sub>2</sub>-MIL-101(Cr) with grainy structure. The effect of MOF loadings (NH<sub>2</sub>-MIL-101(Al)) on the membrane performance were evaluated by XRD, FTIR and SEM. These positively charged MOF/chitosan NF membranes were able to reject up to 93.0% of MgCl<sub>2</sub>, and the salt rejection followed the order of MgCl<sub>2</sub> > CaCl<sub>2</sub> > NaCl > Na<sub>2</sub>SO<sub>4</sub>.

### Keywords

positive charge; nanofiltration; metal-organic frameworks (MOFs); morphology; chitosan

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