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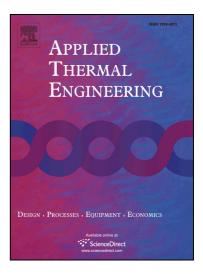
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**ACCEPTED MANUSCRIPT** 

Analysis of chaos in the combustion process of premixed natural gas

engine

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**ABSTRACT:** In this paper, the dynamical characteristics of a combustion process in the premixed

natural gas engine are studied with the phase space reconstruction method and the 0-1 test method.

To express the influence of the system parameters the experiments are carried out under different

injection timing conditions. The results express that by reconstructing the phase space, the patterns

of combustion process can be clearly investigated. The attractors of in-cylinder pressure, IMEP, Q

and  $\theta_{50}$  time series exhibit more serious variations when the injection timing is 45°CA ~ 60°CA.

The normalized time series is proposed to be used in the coordinates of the 0-1 test. In the results

we obtained the characteristic values of the control parameter, K, is close to 0 for a motored engine

and 1 for all the cases with different injection timings. Moreover, with increasing of the injection

timing, the K value firstly increase and then decrease. The results demonstrate that the combustion

process of a premixed natural gas engine under different injection timing conditions is considered to

be chaotic. Furthermore, the chaotic behavior is stronger under 45°CA ~ 60°CA injection timing

conditions. This coincides with the phase space reconstruction results.

Keywords: Natural gas engine, Combustion process, Chaos, 0-1 test, Time series analysis

1. Introduction

In recent years, oil shortages and environment pollution have become two major challenges

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