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Evaluation of Heat Transfer Coefficients in Continuous Casting under Large Disturbance by Weighted Least Squares Levenberg-Marquardt Method

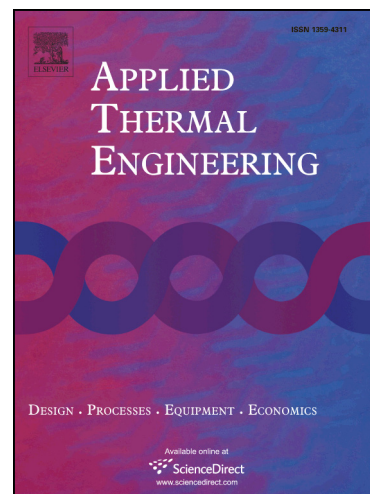
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