



## Review

## Effective thermal conductivity of polymer composites: Theoretical models and simulation models

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## ABSTRACT

Polymer composites of highly effective thermal conductivity (ETC) are commonly used in various industries, for renewable energy systems and Electronic Systems. Owing to the low thermal conductivity (TC) of polymers, inserting particles with ultra-high TC into the polymer matrix makes it possible for polymer composites to possess high ETC. The ETC of polymer composites is determined by several factors, including the particle and matrix properties and microscopic structures. Modelling methods are powerful tools to understand how these factors influence the ETC of polymer composites. Modelling methods can be combined with experimental data and can be used to qualitatively and quantitatively analyse the impact of various factors on the ETC. Moreover, modelling methods can be used as a guide for the choice and design of particle-filled composites for engineering applications. Herein, we review the recent research on ETC models of polymer composites. First, the classical theoretical models of ETC for polymer composites are introduced. Then, novel theoretical and simulation models are described. We focus on the influence of the theoretical models and the simulation models of polymer composites at multiple scales. Finally, we conclude and give an outlook regarding the ETC models of polymer composites.

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## Nomenclature

### Symbols

$f$	volume fraction of particle (vol%)	$f_i$	volume fraction of particle $i$
$R_f$	interfacial thermal resistance between particle and matrix ( $\text{K}\cdot\text{m}^2/\text{W}$ )	$f_m$	mass fraction of particle (wt%)
$k_{eff}$	effective thermal conductivity of composites ( $\text{W}/\text{m}\cdot\text{K}$ )	$f_c$	critical volume fraction of particle or percolation threshold
$k_m$	thermal conductivity of matrix ( $\text{W}/\text{m}\cdot\text{K}$ )	$k_{nc}$	effective thermal conductivity of the dead-end particle
$k_p$	thermal conductivity of particle ( $\text{W}/\text{m}\cdot\text{K}$ )	$f_{nc}$	volume fraction in the dead-end particle
$k_p^{eff}$	effective thermal conductivity of particle adding the effect of $R_f$	$k_a$	effective thermal conductivity the single aggregate
$r$	radius of particle	$f_b$	volume fraction of the backbone particles
$j$	phase of B–L model or EMT	$f_a$	volume fraction of the aggregates
$L_i$	depolarization factor	$f_{int}$	volume fraction of the particles in an aggregate
$k_{eff,i}$	effective thermal conductivity of composites along the $i$ -axis ( $i = x, y$ and $z$ )	$k_1$	effective thermal conductivity in parallel with the direction of the heat flow
$\overline{k_{eff}}$	effective thermal conductivity tensor of composites	$k_o, k_r$	thermal conductivity of the layer with the oriented and random graphite flakes
$\overline{k_m}$	thermal conductivity tensor of matrix	$\rho, \rho_o, \rho_r$	density of the composite and the oriented and randomly graphite flakes
$\overline{k_p}$	thermal conductivity tensor of particle	$k_{p,e}$	thermal conductivity of the element
$\overline{S_p}$	Eshelby tensor of particle	$f'_{void}$	effective fraction of pores
$I$	identity tensor	$f_{void}$	volume fraction of the pore
$p$	aspect ratio of particle	$k_m^{eff}$	effective thermal conductivity of the effective matrix
$B_0, B_1, B_2$	experimental coefficients	$k'_{eff}$	effective thermal conductivity of the porous composite
$\xi, \zeta, \eta$	transformational coordinates	$p_{void}$	shape factor of pores
$\alpha$	orientation angle of h-BN	$f_{matrix}$	volume fraction of the matrix
$k_{\eta}^{\xi}, k_{\xi-\zeta}^{\xi}$	effective thermal conductivities of the unit cell along the $\eta$ direction and in the $\xi - \zeta$ plane	$k_{void}$	thermal conductivity of the pore
$L, W, H$	length, width, height of unit cell	$f_{max}$	maximum volume fraction
$a, b$	size of h-BN	$\rho_p, \rho_m$	densities of the particle and matrix
$\overline{S_{(i)}}$	second-rank Eshelby tensor common to the $i$ th heterogeneity and all of its layers	$k_s$	thermal conductivity of the solid phase
$f_{(i)\alpha_i}$	volume fraction of the $\alpha_i$ th layer of the $i$ th heterogeneity	$f_s$	volume fraction of the solid phase
$\overline{A_{(i)}^{(\alpha_i)}}$	global strain concentration tensor	$k_{v-l}$	thermal conductivity of the gas and liquid phases
$h$	thickness of particle	$k_x^c, k_z^c$	effective thermal conductivity of the cell in-plane and through-thickness
$n$	number of layers of Multilayer graphene		
$h_m$	thickness of monolayer graphene		
$C$	specific heat		
$v$	phonon velocity		
$\Lambda_{eff}$	effective phonon mean free path		
$\Lambda$	phonon mean-free path		
$D$	lateral sizes of multilayer graphene		
$k_{eff}(n)$	layer-dependent effective thermal conductivity of composites		
$k_p(n)$	layer-dependent thermal conductivity of graphene		
$k_i^{\xi}(n)$	equivalent thermal conductivity of composites along the $i$ -axis ( $i = x, y$ and $z$ )		
$R_f(n)$	layer-dependent interface resistance		
$F$	flatness ratio		
$L^e$	Equivalent length of graphene nanoplate or carbon nanotube		
$k_p^e$	equivalent thermal conductivity of graphene nanoplate or carbon nanotube		
$L_{CNT}$	length of carbon nanotube		
$L_{GNP}$	length of graphene nanoplate		
$H(p)$	geometrical factor		
$y_a$	amplitude of the wavy penny-shaped ellipsoidal heterogeneity		
$\lambda$	length of the wavy penny-shaped ellipsoidal heterogeneity		
$\overline{k_{11}}, \overline{k_{12}}, \overline{k_{22}}$	components of the effective compliance tensor		
$s$	synergistic effect parameter		
$k_{m, equ}$	equivalent thermal conductivity of unit cell		
$a_K$	Kapitza radius, $k_m \cdot R_f$		
$\theta_{opt}$	optimal particle ratio		
$k_{p,i}$	thermal conductivity of particle $i$		

### Abbreviations

TC	thermal conductivity
ETC	effective thermal conductivity
EMA	effective medium approximation
M-G	Maxwell–Garnett
H-J	Hasselman–Johnson
B-H	Bruggeman–Hanai
IE	integral embedding
ITR	interfacial thermal resistance
B-L	Bruggeman–Landauer
EMT	effective medium theory
M-T	Mori–Tanaka
MWCNT	multi-walled carbon nanotube
MD	molecular dynamics
GNP	graphene nanoplate
CNT	carbon nanotube
SWCNT	single-walled carbon nanotube
CTR	contact thermal resistance
SEM	scanning electron microscopy
MC	Monte Carlo
FEM	finite element method
EMD	equilibrium molecular dynamics
NEMD	non-equilibrium molecular dynamics
RNEMD	reverse non-equilibrium molecular dynamics
DPD	dissipative particle dynamics
LBM	lattice Boltzmann method
LGA	lattice gas automata
SPH	smoothed particle hydrodynamics
TIM	thermal interface materials
FDM	finite difference method
EFG	element-free Galerkin

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