



# Theoretical model of linear instability for condensation flow in circular channels



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## ABSTRACT

The paper presents a theoretical model for liquid-vapor interface instabilities for R134a condensation flow in tubes. The model is based on linear Kelvin-Helmholtz instability and capillary instability theories that neglect the effect of gravity and take into account the surface tension and shear stress effects. The normal mode method was used to analyze the system instability reactions to various perturbation wave lengths and physical conditions. Three modes were obtained with one giving the greatest instability wave length for each condition. The cooling temperature had little effect on the greatest instability. The greatest instability wave length increased with decreasing R134a mass flux and quality, with jumps between two instability states. This instability state transition can be used to predict condensation flow regime transitions for intermittent flow. The dimensionless intermittent flow criterion is in good agreement with available experimental data in the literature.

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## 1. Introduction

Condensation flows in channels are encountered in many applications, such as in fuel cells, aerospace systems and refrigeration systems. The first step in understanding condensation flows in channels is to characterize the flow regimes. As an important flow regime, wavy flow exists during condensation flow in channels with hydraulic diameters smaller than 1 mm. According to the previous experimental investigation conducted by Coleman and Garimella [1,2], discrete and disperse wavy flow regimes dominate condensation flows of R134a over a large range of qualities in channels with hydraulic diameters of 1.0–4.91 mm. Médéric et al. [3] experimentally studied the condensation flow characteristics of n-pentane in single glass tubes with inner diameters of 10, 1.1 and 0.56 mm. Wavy flow appeared in three tubes with different diameters. Quan et al. [4] observed wavy annular flow in steam condensation flows in a trapezoidal channel with a hydraulic diameter of 128  $\mu\text{m}$ . They provided a flow pattern map for smooth annular flow and wavy annular flow. Fang et al. [5] used optical interferometry to measure the liquid film thickness of steam condensation flows in a rectangular channel with a hydraulic diameter of 285.7  $\mu\text{m}$ . They observed a wave-like instability with amplitudes on the order of a few microns on the liquid-vapor interface

during annular flow. Kim et al. [6] experimentally investigated condensation of FC-72 in parallel, square micro-channels with a hydraulic diameter of 1 mm and a length of 29.9 cm. Five distinct flow regimes were identified with the smooth-annular and wavy-annular regimes being the most prevalent. These wavy flows result from the liquid-vapor interface instability. Therefore, the flow instability mechanisms on the liquid-vapor interface need to be understood to characterize the flow patterns for condensation flows in channels.

Flow instability theory can also be used to describe the formation of intermittent flow. Barnea et al. [7] attributed the transition from stratified flow to intermittent flow to the Kelvin-Helmholtz instability in large channels. They also claimed that capillary forces cause the transition to intermittent flow in small tubes with wetting liquids. Damianides and Westwater [8] found that the Kelvin-Helmholtz instability could not be used to predict the onset of slugging. Wang et al. [9] observed three annular-to-intermittent transition forms during condensation flow in microchannels and claimed that one of them was caused by wave growth due to flow instabilities.

The effect of heat and mass transfer on the two-phase interface stability has been studied by researchers. Hsieh [10,11] calculated the Rayleigh-Taylor and Kelvin-Helmholtz stabilities of the interface between two inviscid fluids with mass and heat transfer. He noted that the mass and heat transfer tends to enhance the system stability when the vapor is hotter than the liquid for the Rayleigh-

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