Accepted Manuscript

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PII: DOI: Reference:	S0960-8524(16)31659-5 http://dx.doi.org/10.1016/j.biortech.2016.12.008 BITE 17384
To appear in:	Bioresource Technology
Received Date: Revised Date: Accepted Date:	14 October 20161 December 20162 December 2016



Please cite this article as: Chen, Y., Wang, F., Jia, Y., Yang, N., Zhang, X., One-Step Ethanolysis of Lignin into Small-Molecular Aromatic Hydrocarbons over Nano-SiC Catalyst, *Bioresource Technology* (2016), doi: http://dx.doi.org/10.1016/j.biortech.2016.12.008

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One-Step Ethanolysis of Lignin into Small-Molecular Aromatic

Hydrocarbons over Nano-SiC Catalyst

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Abstract: Catalytic depolymerization of lignin for preparation of aromatic hydrocarbons without external hydrogen was first carried out over nano-SiC catalyst in supercritical ethanol. Mixture of the catalyst and lignin was innovatively suspended in a closed reactor and small-molecular aromatic hydrocarbons were successfully achieved at 500 °C. Results revealed that not only did conversion of lignin increase sharply under the nano-SiC catalyst, but also phenols were not detected. The increase of residence time under the Fe-SiC catalyst did not change distribution of the liquid products besides the yield improvement, suggesting that the catalyst was suitable and selective towards formation of small-molecular benzenes, especially C_6 - C_8 benzenes. Preliminary studies found that lignin depolymerization and deoxygenation were successfully fulfilled during the reactions, which provided a very effective route to conversion of lignin into high added-value molecules as transportation fuel additives. **Keywords**: Lignin; Nano-SiC; Aromatic hydrocarbons; Benzenes

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