## Accepted Manuscript

Optimal Design of Upstream Processes in Biotransformation Technologies

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PII: S0960-8524(16)31498-5

DOI: http://dx.doi.org/10.1016/j.biortech.2016.10.084

Reference: BITE 17239

To appear in: Bioresource Technology

Received Date: 24 August 2016 Revised Date: 25 October 2016 Accepted Date: 27 October 2016



Please cite this article as: Dheskali, E., Michailidi, K., Machado de Castro, A., Koutinas, A.A., Kookos, I.K., Optimal Design of Upstream Processes in Biotransformation Technologies, *Bioresource Technology* (2016), doi: http://dx.doi.org/10.1016/j.biortech.2016.10.084

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## **ACCEPTED MANUSCRIPT**

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