## Accepted Manuscript

A novel method to harvest *Chlorella sp.* via low cost bioflocculant: Influence of temperature with kinetic and thermodynamic functions

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PII:	S0960-8524(16)31565-6
DOI:	http://dx.doi.org/10.1016/j.biortech.2016.11.050
Reference:	BITE 17296
To appear in:	Bioresource Technology
Received Date:	19 September 2016
Revised Date:	11 November 2016
Accepted Date:	12 November 2016



Please cite this article as: Kothari, R., Pathak, V.V., Pandey, A., Ahmad, S., Srivastava, C., Tyagi, V.V., A novel method to harvest *Chlorella sp.* via low cost bioflocculant: Influence of temperature with kinetic and thermodynamic functions, *Bioresource Technology* (2016), doi: http://dx.doi.org/10.1016/j.biortech.2016.11.050

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## ACCEPTED MANUSCRIPT

## A novel method to harvest *Chlorella sp.* via low cost bioflocculant: Influence of temperature with kinetic and thermodynamic functions

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## Abstract

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In this study, harvesting efficiency (HE) of bioflocculant (egg shell) was observed with variation in flocculent concentrations (0-100mgL<sup>-1</sup>), temperature (30°C, 35°C 40°C, 45°C and 50°C) and variable contact time (0-50 minutes). It was found maximum (≈95.6%) with 100 mgL<sup>-1</sup> bioflocculant concentration whereas influence of temperature was also observed with optimized concentration of bioflocculant (100 mgL<sup>-1</sup>) at 40°C (≈ 98.1%) and 50°C (≈99.3%), in 30 minutes of contact time. Significant changes in algal cell structures were also analyzed after exposure to various temperatures with microscopy, SEM (Scanning electron microscopy) and EDS (Energy dispersive X-ray spectroscopy) images with and without bioflocculant. The experimental data was found to be a good fit with pseudo-second order kinetic model. The thermodynamic functions such as  $\Delta G$  (Gibbs free energy),  $\Delta H$  (Enthalpy),  $\Delta S$  (Entropy) were also determined. The negative value of  $\Delta G$  and positive value of  $\Delta H$  and  $\Delta S$  shows the spontaneous and endothermic nature of flocculation process.

*Keyword:* Bioflocculant, low-cost, biomass harvesting, kinetic models, thermodynamic functions.

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