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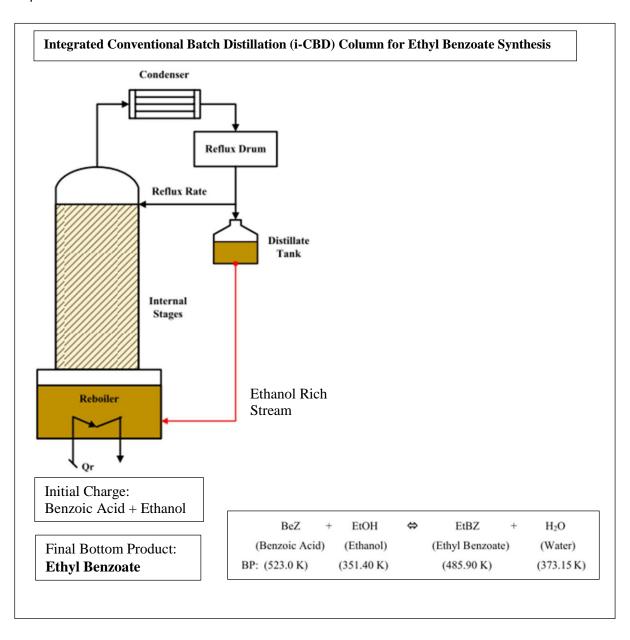
## ACCEPTED MANUSCRIPT

# Feasibility of Integrated Batch Reactive Distillation Columns for the Optimal Synthesis of Ethyl Benzoate

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#### **Graphical abstract**



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