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## **ACCEPTED MANUSCRIPT**

Design and manufacturing of ultrasonic motor with in-plane and out-of-plane bending vibration modes of rectangular plate with large contact area

V. Dabbagh<sup>1</sup>, Ahmed. A. D. Sarhan<sup>2,\*</sup>, J. Akbari<sup>3</sup>, N. A. Mardi<sup>1</sup>

<sup>1</sup>Centre of Advanced Manufacturing and Material Processing, Department of Mechanical Engineering, Faculty of Engineering, University of Malaya, 50603, Kuala Lumpur, Malaysia

<sup>2</sup>Mechanical Engineering Department, King Fahd University of Petroleum and Minerals, Dhahran 31261, Saudi Arabia

<sup>3</sup>School of Mechanical Engineering, Sharif University of Technology, Tehran, 14588-89694, Iran

\*Corresponding author, ahsarhan@kfupm.edu.sa, Tel: +966-13-860-2540

#### Abstract

Ultrasonic motor working with coupled in-plane and out-of-plane vibration modes of rectangular plate is proposed and experimentally investigated. Thanks to its unique configuration, proposed motor provides large contact area between stator and rotor of motor which can reduce wear and enhance motor life-time. The proposed motor is designed using finite element method and according to the design, a prototype is fabricated and its working characteristics such as speed, normal and driving force and working frequency are measured. Overall dimension of designed prototype is  $49 \times 14 \times 2$  mm, working frequency of motor is 49.6 kHz, no-load speed and stall force of motor are 122 rpm and 0.32 mN.m at 50 V, respectively.

**Keywords:** Ultrasonic motor, rectangular plate, large contact area, in-plane mode, out-of-plane mode.

#### 1. Introduction

Ultrasonic motors (USMs) offer various advantages relative to conventional motors including simple structure, ability of miniaturization, flexibility in design and optimization, high torque per volume, efficient even after miniaturization, fast self- locking by source diminishing,

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