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Authors: Wei Zhou, Wei Liu, Shaoyu Liu, Chenying Zhang, Zhijia Shen, Guobiao Zhang

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ACCEPTED MANUSCRIPT

Characterization of Impedance Properties of Metal Dry

Bioelectrodes with Surface Microstructure Arrays

Wei Zhou *, Wei Liu, Shaoyu Liu, Chenying Zhang,

Zhijia Shen, Guobiao Zhang

Department of Mechanical & Electrical Engineering, Xiamen University, Xiamen 361005, China

*Corresponding author. Tel.: 86-592-2188898; Fax: 86-592-2186383

E-mail address: weizhou@xmu.edu.cn.

Highlights

> A metal dry bioelectrode with surface microstructure arrays is fabricated. > The

impedance properties of metal dry bioelectrode is analyzed. > The equivalent circuit

of the electrode-skin contact model is developed. > The factors that influence the

impedance properties of bioelectrode are investaged. > Our developed copper-based

bioelectrode shows good impedance stability.

Abstract: A metal dry bioelectrode with surface microstructure arrays is fabricated

using the laser direct micromilling technology with advantages of high efficiency and

low cost. The impedance properties of the metal dry bioelectrode are then analyzed

using the two-electrode measurement method. The equivalent circuit of the

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