

Accepted Manuscript

Title: Multi-pulse galvanostatic preparation of nanostructured bismuth film electrode for trace metal detection

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PII: S0925-4005(17)30169-7
DOI: <http://dx.doi.org/doi:10.1016/j.snb.2017.01.162>
Reference: SNB 21687

To appear in: *Sensors and Actuators B*

Received date: 4-11-2016
Revised date: 18-1-2017
Accepted date: 25-1-2017

Please cite this article as: T.Zidarič, V.Jovanovski, E.Menart, M.Zorko, M.Kolar, M.Veber, S.B.Hočevar, Multi-pulse galvanostatic preparation of nanostructured bismuth film electrode for trace metal detection, *Sensors and Actuators B: Chemical* <http://dx.doi.org/10.1016/j.snb.2017.01.162>

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Multi-pulse galvanostatic preparation of nanostructured bismuth film electrode for trace metal detection

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