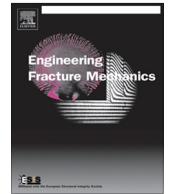




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## Facet formation at the crack front under combined crack opening and anti-plane shear loading



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### ABSTRACT

This article addresses the topic of crack initiation and crack growth behaviour under combined cyclic mode I- and cyclic mode III-loading. Such loading combinations especially lead to a crack, which unscrews out of its initial orientation and segments into many single cracks respectively facets. This characteristic of facet formation depicts the crucial difference to crack propagation under pure mode I-loading, pure in-plane shearing (mode II) as well as 2D-mixed-mode-loadings. Since investigations about these stepped fractured surfaces are scarce till today, their characterisation remains to be researched deeper. Consequently, a facet quantification is performed by some characteristic dimensions, which will be presented and discussed within this paper. After the description of experiments for facet creation, a quantification of each facet will be analysed concerning characteristic dimensions by the crack profile near the initial position. Finally, the findings will be illustrated and discussed in this contribution.

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## 1. Introduction

Event till today, an unsolved and long existing research matter in fracture mechanics is the characterisation of crack initiation and growth behaviour under combined mode I- and mode III-loading. This loading combination specially leads the initial crack to twist out of its previous direction and separate into multiple daughter cracks, in other words facets. Afterwards these facets form a stepped fractured surface in the crack propagation process. Moreover, Pons and Karma [1] observed an increase in space between the facets during the crack growth event, which finally leads to a coarsening and enlargement of each facet. Furthermore, Knauss [2] and Sommer [3] concluded from their experimental researches, that the facet formation directly happens perpendicular to the axle of the maximum principal stress with a twisting angle  $\psi_0$  of around  $45^\circ$  with respect to the initial crack. The definition of the crack twisting angle  $\psi_0$  is illustrated in Fig. 1.

Building on from the researches and findings of Knauss [2], Sommer [3] as well as from the findings of Pons and Karma [1], a quantification of facets will be presented and discussed within this article. The purpose is to get new insights and facts about facet creation and initiation behaviour under combined mode I- and mode III-loading. Finally, an analysis of a possible application of the hypothesis developed by Lin et al. on the experimental results is carried out. This hypothesis is able to describe the crack initiation under combined mode I-mode III-loadings.

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### Nomenclature

AFM	All Fracture Mode
CTSR	Compact Tension Shear Rotation
$f_{as}$	ascending facets
$f_{fa}$	falling facets
$A$	elongation at break
$B$	bridging region
$E$	Young's modulus
$F$	force
$\Delta F$	cyclic load range
$K_{IC}$	fracture toughness for mode I-loading
$\Delta K_I, \Delta K_{III}$	cyclic stress intensity factor for mode I- and mode III-loading
$\Delta K_{IC}$	critical cyclic stress intensity factor
$\Delta K_{I,th}$	threshold value for mode I-loading
$\Delta K_V$	cyclic comparative stress intensity factor
$N$	cycles
$R$	stress ratio
$R_m$	ultimate strength
$R_{p0.2}$	0.2%-yield strength
$a$	crack length
$a_0$	initial crack length
$c$	facet distance
$d$	projected facet length
$e$	width of the bridging regions $B$
$da/dN$	crack growth rate
$l$	specimen length
$t$	specimen thickness
$w$	specimen width
$\alpha$	loading angle
$\beta$	loading angle
$\nu$	Poisson's ratio
$\tau_z$	shear stress in z-direction
$\psi_0$	crack twisting angle
$\psi_F$	facet angle

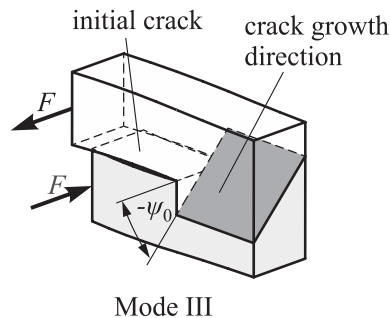


Fig. 1. Definition of the crack twisting angle  $\psi_0$ .

## 2. Crack growth experiments under combined cyclic mode I- and cyclic mode III-loading

In order to create facets, experiments under mixed-mode I + III-loading were performed using the CTSR-specimen and the appropriate loading device [4,5]. The next section gives a detailed explanation of the material that is investigated, the CTSR-specimen and the experimental procedure of the mixed-mode tests performed.

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