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Strain localization and ductile fracture in advanced high-strength steel sheets

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	ACCEPTED MANUSCRIPT
1	Strain localization and ductile fracture in advanced
2	high-strength steel sheets
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8 Abstract

9 An experimental-numerical approach is applied to determine the strain localization and ductile fracture of high-strength dual-phase and martensitic steel sheet materials. To this end, 10 four different quasi-static material tests were performed for each material, introducing stress 11 states ranging from simple shear to equi-biaxial tension. The tests were analysed numerically 12 with the nonlinear finite element method to estimate the failure strain as a function of stress 13 state. The effect of spatial discretization on the estimated failure strain was investigated. 14 While the global response is hardly affected by the spatial discretization, the effect on the 15 failure strain is large for tests experiencing necking instability. The result is that the estimated 16 failure strain in the different tests scales differently with spatial discretization. Localization 17 analysis was performed using the imperfection band approach, and applied to estimate onset 18 of failure of the two steel sheet materials under tensile loading. The results indicate that a 19 conservative failure criterion for ductile materials may be established from localization 20 analysis, provided strain localization occurs prior to ductile fracture. 21

22 Keywords: Ductile fracture; Stress triaxiality; Lode parameter; Finite element method, Strain localization

23 **1 Introduction**

The physical mechanism leading to ductile fracture in polycrystalline materials is nucleation and growth of microvoids [1, 2]. When the microvoids reach a certain volume fraction, they

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