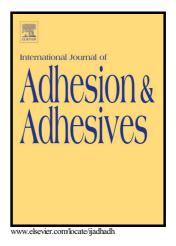
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ACCEPTED MANUSCRIPT

Effects of compound emulsifiers on properties of wood adhesive with high starch content

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Key words: Wood adhesive; High starch content; LSS; APEO; Storage stability

1. Introduction

With increasing use of engineered wood products, demand for wood adhesives has grown greatly in recent years [1]. Wood adhesives used today are mainly based on fossil resource, which is both limited and non-renewable [2]. Moreover, petroleum-derived urea-formaldehyde adhesives pose a potential hazard to the environment and human health [3]. Increasing concerns about the strong reliance on

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