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## ACCEPTED MANUSCRIPT

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# Fatigue life estimation of screws under multiaxial loading using a local approach

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#### Abstract

The fatigue life estimation of screws usually applies a nominal approach on the basis of normal forces. For time-dependent, multiaxial loading of screws this method is not accurate enough; a related method has not been specified yet. In this regard, the current contribution discusses the incorporation of a local approach to predict durability. Therefore, Schneider's method is enhanced to generate an efficient procedure for calculating the fatigue-induced damage at the screws. The failure criterion is the technical relevant incipient crack length in the first load-bearing thread turn of the screw. By incorporating a submodelling technique, the presented method leads to damage values over the circumferential angle of the thread.

In order to validate the method, the computed damage values are compared with experimentally determined results. In the experiments, the incipient crack length in the thread of the screws is measured by an advanced technique using a rod-type strain gauge.

Keywords: life prediction, load histories, bolted joints, notches, strain gauging

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#### Nomenclature

$\sigma_{ij}$	components of stress tensor	$R_{p0.2}$	offset yield strength
ε <sub>ij</sub>	components of strain tensor	$\mathbf{R}_{\mathrm{m}}$	tensile strength
$(\cdot)_{ij}$	components of linear transfer tensor	E	young's modulus
$F_{N(\cdot)}$	normal component of the section force	ν	Poisson's ratio
$F_{S(\cdot)}$	shear component of the section force	t <sub>n</sub>	time point of the load spectrum
$M_{B(\cdot)}$	bending component of the section	D	damage
	moment	$\mathbf{D}_{\mathrm{i}}$	partial damage
$M_{T\left(\cdot\right)}$	torsion component of the section	D*	fatigue life in terms of distance
	moment	$\mathbf{P}_{\mathrm{SWT}}$	damage parameter (Smith, Wattson,
$(\cdot)_{(\cdot),\mathrm{UL}}$	unit load		Topper)
$(\cdot)_{(\cdot),ini}$	initial force/moment	$P_{J}$	damage parameter (Vormwald)
$(\cdot)_{(\cdot),VF}$	vertical wheel force	L	distance of load spectrum
$(\cdot)_{(\cdot),LF}$	lateral wheel force	ni	number of cycles per rainflow class
$(\cdot)_{(\cdot),BT}$	breaking torque	$N_{Ai}$	number of cycles until incipient crack
$a_{i,}b_{i}$	polynomial coefficients	$\Delta \sigma_{eff}$	effective stress width
φ	circumferential angle of the wheel	$\Delta \epsilon_{p,eff}$	effective plastic strain width
α	circumferential angle of the thread	$\sigma_{N+S}$	stress induced by normal and shear force
$\Delta\sigma_{relax}$	stress relaxation value	$\sigma_{N\!+\!B}$	stress induced by normal force and
Ag	uniform strain		bending moment

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