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**CCEPTED MANUSCRIPT** 

Rapid evaluation of fatigue limit on thermographic data analysis

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**Abstract** 

Based on infrared thermography, the graphic methods such as Luong's method and

Risitano's method are proved to be rapid and efficient for fatigue limit determination

comparing to conventional methods. However, the determination procedure involves

visual inspection so contains man-made uncertainties, which restricts their usage. In

the present paper, we propose three new treatment methods in terms of relation curve

between experimental temperature response (or dissipated energy) and the applied

stress amplitude so as to determine the fatigue limit with uniqueness. Those three

methods were all evaluated by applying to the experimental data from literature and

the error of results were discussed and analyzed. In addition, numerical experiments

were carried out to investigate the influence of loading stepped length and random

error on each new treatment method.

**Keywords:** fatigue limit, infrared thermography, self-heating, data analysis

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