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ACCEPTED MANUSCRIPT

A new driving force parameter for fatigue growth of multiple cracks

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Abstract

In this paper, the 2060 Al-Li alloy specimens containing a single crack and multiple

cracks were tested under fatigue load. The experimental results showed that the

fatigue crack growth rates for multiple cracks deviated from the single crack when

there is no interaction between multiple cracks. The results cannot be interpreted by

the conventional Paris law using the crack tip stress intensity factor range  $\Delta K$ 

calculated with the external applied nominal stress  $\Delta \sigma$ . At a given  $\Delta K$ , the fatigue

crack growth rates (da/dN) of different cracks for the same homogeneous material

should be same based on the Paris law. Therefore, a new mechanical driving force

parameter  $\Delta K_n$  that was calculated using the net section stress range  $\Delta \sigma_n$  was proposed

to describe the single crack and collinear multiple cracks growth behavior under

fatigue load. All da/dN vs ΔK<sub>n</sub> curves for collinear cracks of equal and unequal crack

sizes were overlapped, and also overlapped with the single crack curve when no

interaction occurred, showing that the  $\Delta K_n$  can be considered as a proper parameter to

address the fatigue behavior of materials containing multi-cracks.

**Keywords:** Collinear multiple cracks; Fatigue crack growth; Crack driving force;

Interacting cracks.

1. Introduction

Material defects, shallow notches and rivet holes in structural components are

potential locations from which fatigue multiple cracks may initiate and grow under

cyclic loading [1, 2]. Fatigue multi-cracks growth analysis represents a very important

and challenging problem for aircraft structural integrity [3]. Several small and closely

spaced cracks could cause sudden failure even if each crack is smaller than a critical

size. Firstly, fatigue multiple cracks are growing as isolated from each other under

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