## Accepted Manuscript

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PII: S0142-1123(16)30322-X

DOI: http://dx.doi.org/10.1016/j.ijfatigue.2016.10.010

Reference: JIJF 4094

To appear in: International Journal of Fatigue

Received Date: 25 July 2016

Revised Date: 27 September 2016 Accepted Date: 6 October 2016



Please cite this article as: Omura, T., Koyama, M., Hamano, Y., Tsuzaki, K., Noguchi, H., Generalized Evaluation Method for Determining Transition Crack Length for Microstructurally Small to Microstructurally Large Fatigue Crack Growth: Experimental Definition, Facilitation, and Validation, *International Journal of Fatigue* (2016), doi: http://dx.doi.org/10.1016/j.ijfatigue.2016.10.010

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## **ACCEPTED MANUSCRIPT**

Generalized Evaluation Method for Determining Transition Crack Length for Microstructurally Small to Microstructurally Large Fatigue Crack Growth: Experimental Definition, Facilitation, and Validation

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#### **Abstract**

We proposed a generalized method to determine the transition crack length from a microstructurally small to a microstructurally large crack growth,  $l_0$ . Artificial errors are minimized in the data analysis process of the proposed method. In this study, we used low carbon steel specimens, each with eight micro notches (the ferrite grain size was 25  $\mu$ m). The micro notches were introduced by focused ion beam technique, which is regarded as pre-cracks in steel. The obtained  $l_0$  (188  $\mu$ m) agrees with previous studies. With the present specimen geometry,  $l_0$  can be determined using two specimens—an approach that is much easier than conventional methods.

Keywords: fatigue crack growth; microstructurally small crack; probabilistic analysis; focused ion beam

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