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Study on asymmetrical deformation and curvature of heavy cylinder rolling

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Highlights

- An analytical model considered non-uniform normal strain, non-uniform shear strain based on slab method of asymmetrical heavy cylinder rolling
- An analytical bending curvature model to calculate the curvature at the exit of deformation zone of heavy cylinder rolling
- Validation of the models with experimental results
- Investigation of the influence of reduction, speed ratio, friction coefficient ratio, guide roll force on rolling force distribution and bending curvature

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