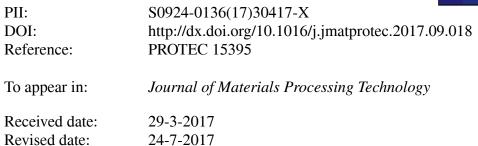
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### ACCEPTED MANUSCRIPT

# A modified elliptical fracture criterion to predict fracture forming limit diagrams for sheet metals

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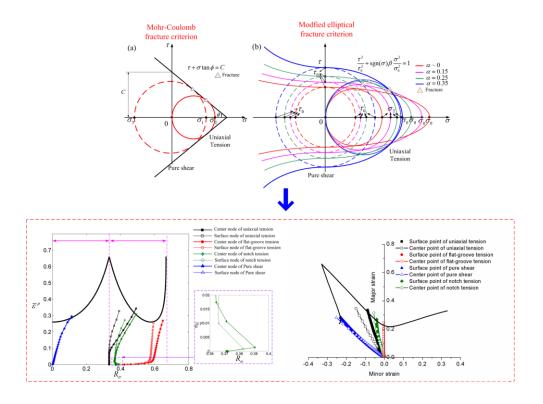
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#### **GRAPHICAL ABSTRACT**



Abstract

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