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Integrated Design of Roll Contours for Strip Edge Drop and Crown Control in Tandem Cold Rolling Mills

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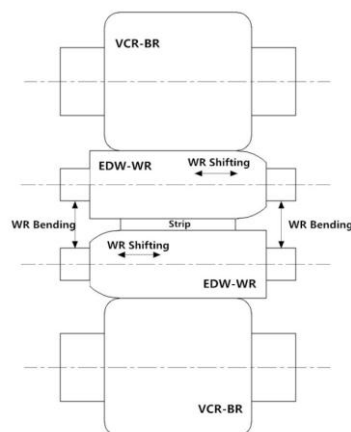
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