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Author: CK Nirala P Saha

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## ACCEPTED MANUSCRIPT

# Precise $\mu EDM$ -drilling using Real-time Indirect Tool Wear Compensation

C K Nirala<sup>1</sup>, P Saha<sup>1\*</sup>

<sup>1</sup>Department of Mechanical Engineering, Indian Institute of Technology Patna, Bihta- 801103, India \* Tel.: +91-612-3028006, Fax: +91-612-2277382, Email: psaha@iitp.ac.in

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