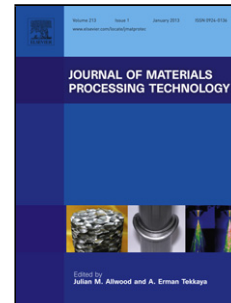


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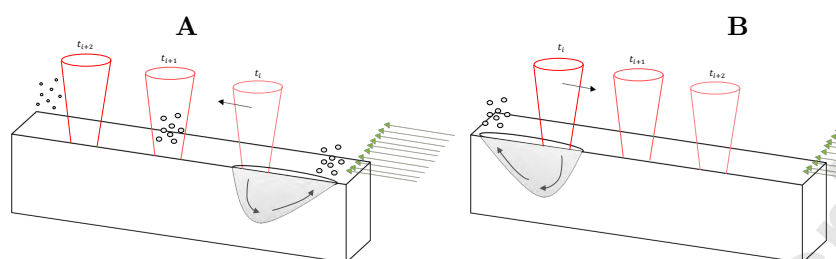


Figure 1: Schematic of laser beam scanning. **A**: scanning in the same direction as the flow. **B**: scanning against the direction of the flow, which might have caused more spattered powder.

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