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The energy requirements and environmental impacts of sheet metal forming: an analysis of five forming processes

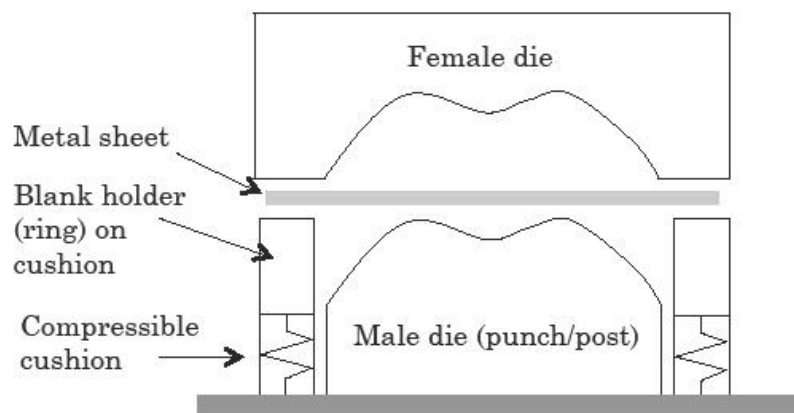
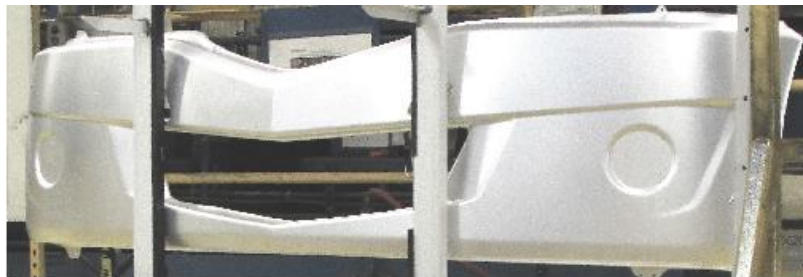
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