

Accepted Manuscript

Title: Bonding Process and Interfacial Reaction in Horizontal Twin-Roll Casting of Steel/Aluminum Clad Sheet

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PII: S0924-0136(17)30087-0

DOI: <http://dx.doi.org/doi:10.1016/j.jmatprotec.2017.03.003>

Reference: PROTEC 15146

To appear in: *Journal of Materials Processing Technology*

Received date: 22-1-2017

Revised date: 4-3-2017

Accepted date: 4-3-2017

Please cite this article as: Chen, Gang, Li, Jintao, Xu, Guangming, Bonding Process and Interfacial Reaction in Horizontal Twin-Roll Casting of Steel/Aluminum Clad Sheet. *Journal of Materials Processing Technology* <http://dx.doi.org/10.1016/j.jmatprotec.2017.03.003>

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Bonding Process and Interfacial Reaction in Horizontal Twin-Roll Casting of Steel/Aluminum Clad Sheet

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