Title: Development of a novel cubic boron nitride cutting tool with a textured flank face for high-speed machining of Inconel 718

Author: Tatsuya Sugihara Yuki Nishimoto Toshiyuki Enomoto

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Full names, addresses and affiliations of authors:

Tatsuya Sugihara, Yuki Nishimoto, Toshiyuki Enomoto

Department of Mechanical Engineering, Graduate School of Engineering, Osaka University, 2-1, Yamada-oka, Suita, Osaka, 565-0871, Japan

Corresponding author:

Tatsuya Sugihara

Department of Mechanical Engineering, Graduate School of Engineering, Osaka University, 2-1, Yamada-oka, Suita, Osaka, 565-0871, Japan

Tel: +81-6-6879-7287

fax: +81-6-6879-7287

e-mail: t-sugihara@mech.eng.osaka-u.ac.jp