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Jun-Seok Yeo, Ji-Hoon Lee, Seok-Ho Hwang

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Effects of Lignin on the Volume Shrinkage and Mechanical Properties of a Styrene/Unsaturated Polyester/Lignin Ternary Composite System

Jun-Seok Yeo, Ji-Hoon Lee and Seok-Ho Hwang*

Department of Polymer Science & Engineering, Materials Chemistry & Engineering Laboratory, Dankook University, Yongin, Gyeonggi 16890, South Korea *E-mail: bach@dankook.ac.kr*

Corresponding Author: Seok-Ho Hwang, Ph.D., Prof. Mailing address: Department of Polymer Science & Engineering Dankook University 152 Jukjeonro, Yongin, Gyeonggi 16890 South Korea Phone number: +82-31-8005-3588 Fax number: +82-31-8021-7218 E-mail: bach@dankook.ac.kr Download English Version:

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