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Hygroscopic expansion: A key point to describe natural fibre/polymer matrix interface bond strength

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1 **Hygroscopic expansion: a key point to describe natural**  
2 **fibre/polymer matrix interface bond strength**

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11 **Abstract :**

12 The present article aims to investigate the contribution of hygroscopic expansion of flax  
13 fibres to interfacial radial stresses and Interfacial Shear Strength (IFSS) of Maleic  
14 Anhydride grafted PolyPropylene (MAPP)/Flax biocomposites.

15 During manufacturing of thermoplastic biocomposites and storage at 50% RH, a weight  
16 variation is observed, attributed to water content evolution within plant cell-walls. The  
17 hygroscopic radial expansion coefficient  $\beta_{r, \text{flax}}$  of single flax fibres estimated by  
18 Environmental Scanning Electron Microscopy (ESEM) observation is many orders of  
19 magnitude higher ( $\beta_{f,R} = 1.14 \text{ } \mu\text{m}/\Delta\text{m}$ ) than thermal expansion ( $\alpha_{f,R} = 78 \cdot 10^{-6} \text{ } \mu\text{m}/\text{ } ^\circ\text{C}$ ). Thus,  
20 its contribution to the development of residual stresses  $\sigma_{\text{rad}}$  during processing should be  
21 prevalent. A multiscale analysis of interfacial stress state and hygroscopic contribution  
22 is performed with the use of a cylindrical concentric model at microscopic scale and

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