Accepted Manuscript

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PII: S0266-3538(16)30507-3

DOI: 10.1016/j.compscitech.2016.09.018

Reference: CSTE 6523

To appear in: Composites Science and Technology

Received Date: 13 June 2016

Revised Date: 19 September 2016 Accepted Date: 20 September 2016

Please cite this article as: Cai N, Hou D, Luo X, Han C, Fu J, Zeng H, Yu F, Enhancing mechanical properties of polyelectrolyte complex nanofibers with graphene oxide nanofillers pretreated by polycation, *Composites Science and Technology* (2016), doi: 10.1016/j.compscitech.2016.09.018.

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ACCEPTED MANUSCRIPT

Enhancing mechanical properties of polyelectrolyte complex nanofibers with graphene oxide

nanofillers pretreated by polycation

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Abstract

The wide application of polyelectrolyte complex (PEC) nanofibers has been restrained by their

unsatisfactory mechanical properties due to high porosity. In this study, we proposed a strategy for

improving the mechanical properties of PEC nanofibers using graphene oxide (GO) fillers pretreated by

polycation. Chitosan/gelatin (CS/GE) was adopted as the PEC model system. Through the proposed

preparation procedure, GO/CS/GE nanofibers can be obtained successfully by electrospinning. Fourier

transform infrared spectroscopy (FITR) and differential scanning calorimetry (DSC) results revealed the

strong interactions between GO and PEC matrix, which resulted from the synergistic effect of

electrostatic attraction and hydrogen bonding. The effective dispersion of GO in CS/GE matrix was

verified through TEM and XRD analysis. As demonstrated by the results of tensile testing, mechanical

properties of CS/GE can be effectively enhanced with the addition of GO fillers. At 1.5 wt% filler

content, GO/CS/GE nanofiber membranes achieved 358% augment of tensile strength, 175%

improvement of Young's modulus and 460% boost of toughness compared with neat CS/GE, which were

attributed to effective filler-matrix interactions and good dispersion of fillers. Therefore, the inclusion of

GO fillers into PEC through the procedure proposed in this study is a promising strategy for mechanical

enhancement of PEC nanofibers.

Keywords:

A. Fibres; A. Nano composites; B. Mechanical properties; C. Stress transfer; E. Electro-spinning

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