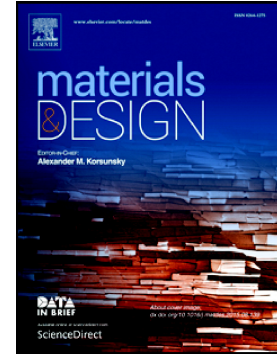


## Accepted Manuscript

Microstructure evolution and mechanical properties of ZnAl<sub>2</sub>O<sub>4</sub>-reinforced Al<sub>2</sub>O<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> joints brazed with a bismuth borate zinc glass

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borate zinc glass**

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**Abstract:**

Amorphous bismuth borate zinc glass with a composition of 40Bi<sub>2</sub>O<sub>3</sub>–40B<sub>2</sub>O<sub>3</sub>–20ZnO (in mol.%) was used as a braze to join 95 wt.% purity alumina ceramics (95Al<sub>2</sub>O<sub>3</sub>) in air. The interfacial phases in the brazed joints were

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