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CCEPTED MANUSCRIPT

On the investigation of self-healing behavior of

bitumen and its influencing factors

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**ABSTRACT** 

Bitumen, which combines individual aggregate particles, is crucial in the self-healing of

asphalt materials. However, the underlying mechanism and influencing factors of self-healing

remain ambiguous. In this study, the effects of different factors were investigated using a

multi-failure-healing cycle test based on the Binder Bond Strength (BBS) test. Then, Computed

Tomography scan (CT-scan) test was performed to visually confirm the results of the BBS test.

Results indicate that bond strength recovery displays various patterns over time under different

conditions. What is unexpected is that the water exerts multiple effects on the healing potential of

bitumen, although it negatively influences the healing capability of this material over time. In

addition, the healing capability of bitumen continuously increases with healing temperature. The

result of CT-scan test further confirms this phenomenon and indicates that healing temperature is

more important than healing time. As for the aging process, it elicits different effects on the base

bitumen and modified binder. Both the BBS test and CT-scan test show the negative effect of

Styrene-Butadiene-Styrene (SBS) modifier on the healing potential of the base bitumen. Moreover,

CT-scanned images reveal that three healing stages can be suggested to interpret the healing

behavior: gathering, moving, and rounding.

**Keywords:** self-healing; bitumen; influencing factors; modifiers; mechanism.

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