Accepted Manuscript

Title: Numerical analysis of residual stress evolution of AlSi10Mg manufactured by selective laser melting

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PII: S0030-4026(17)30203-6

DOI: http://dx.doi.org/doi:10.1016/j.ijleo.2017.02.060

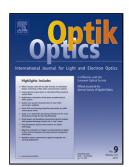
Reference: IJLEO 58876

To appear in:

Received date: 29-11-2016 Accepted date: 14-2-2017

Please cite this article as: Jiaojiao Wu, Linzhi Wang, Xuguang An, Numerical analysis of residual stress evolution of AlSi10Mg manufactured by selective laser melting, Optik - International Journal for Light and Electron Optics http://dx.doi.org/10.1016/j.ijleo.2017.02.060

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Numerical analysis of residual stress evolution of AlSi10Mg

manufactured by selective laser melting

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Abstract:

In selective laser melting (SLM) process, severe temperature gradients produce large

residual stresses, which leading to part distortion and bad performance of alloy products.

At present, numerical simulations are widely used to study temperature and residual

stress filed within materials, nevertheless, the residual stress prediction of alloys in the

way of discontinuous laser scanning is rare to be carried out for SLM manufacturing.

This study is aim to establish proper numerical models to investigate residual stress

evolution of AlSi10Mg alloy in point exposure SLM process. Firstly, a concept of

moving equivalent heat source has been developed to act on powder bed's surfaces to

simulate corresponding SLM process. Then, local temperature field within alloy parts

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