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## ACCEPTED MANUSCRIPT

## In-situ development of highly photocatalytic multifunctional

#### nanocomposites by ultrasonic acoustic method

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#### **Abstract:**

Cotton-titania nanocomposites with multifunctional properties were synthesized through ultrasonic acoustic method (UAM). Ultrasonic irradiations were used as a potential tool to develop cotton-titania (CT) nanocomposites at low temperature in the presence of titanium tetrachloride and isopropanol. The synthesized samples were characterized by XRD, SEM, EDX and ICP-OES methods. Functional properties i.e. Ultraviolet protection factor (UPF), self-cleaning, washing durability, antimicrobial and tensile strength of the CT nanocomposites were evaluated by different methods. Central composite design and response surface methodology were employed to evaluate the effects of selected variables on responses. The results confirm the simultaneous formation and incorporation of anatase  $TiO_2$  with average crystallite size of 4 nm on cotton fabric with excellent photocatalytic properties. The sustained self-cleaning efficiency of CT nanocomposites even after 30 home launderings indicates their excellent washing durability. Significant effects were obtained during statistical analysis for selected variables on the formation and incorporation of  $TiO_2$  nanoparticles (NPs) on cotton and photocatalytic properties of the CT nanocomposites.

Keywords: Ultrasonic acoustic method (UAM), TiO<sub>2</sub>, nanocomposites, self-cleaning, UPF

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