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| Using ultrasound technology for the inactivation and thermal sensitization |

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1 2

Abstract

- 14 Green coconut water has unique nutritional and sensorial qualities.
- 15 Despite the different technologies already studied, its enzymatic stability is still
- 16 challenging. This study evaluated the use of ultrasound technology (US) for
- inactivating/sensitizing coconut water peroxidase (POD). The effect of both US
- application alone and as a pre-treatment to thermal processing was evaluated.
- 19 The enzyme activity during US processing was reduced 27% after 30 min (286
- 20 W/L, 20 kHz), demonstrating its high resistance. The thermal inactivation was
- 21 described by the Weibull model under non-isothermal conditions. The enzyme
- 22 became sensitized to heat after US pre-treatment. Further, the use of US
- resulted in more uniform heat resistance. The results suggest that US is a good
- 24 technology for sensitizing enzymes before thermal processing (even for an
- 25 enzyme with high thermal resistance). Therefore, the use of this technology
- 26 could decrease the undesirable effects of long times and/or the high
- 27 temperatures of the conventional thermal processing.
- 28 Keywords: food processing; ultrasound technology; thermal processing;
- 29 coconut water; enzyme inactivation.

1. Introduction

30

- 31 Green coconut water is a tropical beverage obtained from the immature
- 32 coconut fruit (Cocos nucifera L.) [1, 2], with an increasing demand not only due
- 33 to its sensory properties, but also due to its nutritional characteristics. It contains

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