



Vertically aligned carbon nanotube-ruthenium dioxide core-shell cathode for non-aqueous lithium-oxygen batteries



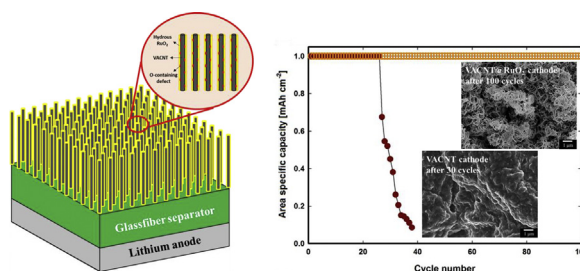
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HIGHLIGHTS

- VACNT-RuO₂ core-shell cathode is fabricated for non-aqueous Li-O₂ batteries.
- The cathode showed binder-free and hierarchical structure.
- Hydrous RuO₂ shell eliminated the contact between VACNT and the electrolyte.
- Battery's cycling stability is remarkably improved with the novel cathode.

GRAPHICAL ABSTRACT



ARTICLE INFO

Article history:

Received 20 May 2016

Received in revised form

19 August 2016

Accepted 5 September 2016

Keywords:

Li-O₂ battery

Non-aqueous electrolyte

Vertically aligned carbon nanotube

Hydrous ruthenium oxide

ABSTRACT

Exploitation of hierarchical porous carbons is increasingly attractive for high-capacity lithium (Li)-oxygen (O₂) battery cathodes. However, their practical applications in non-aqueous electrolytes are limited by poor rechargeability, primarily due to the decomposition of carbon electrode and electrolyte. In this work, we report a vertically aligned carbon nanotube (VACNT)-ruthenium dioxide (RuO₂) core-shell (VACNT@RuO₂) cathode for non-aqueous Li-O₂ batteries. The cathode is fabricated with VACNT as the core material and hydrous RuO₂ as the shell material, which eliminates the direct contact between the carbon and nucleophilic reactive intermediate species in the electrolyte. In comparison with the VACNT cathode, the VACNT@RuO₂ cathode presents a superior rate capability (3.3-fold less reduction in capacity) and cycling stability (sustainable for 100 cycles), with a maximum capacity as large as 13.2 mAh cm⁻² (6600 mAh g_{electrode}⁻¹) at 1.0 mA cm⁻². The proposed cathode exhibiting a binder-free and hierarchical core-shell structure is a promising candidate for rechargeable non-aqueous Li-O₂ batteries.

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1. Introduction

Non-aqueous lithium (Li)-oxygen (O₂) batteries have gained increasing attention as one of the most promising electrochemical energy storage technologies during the past few decades [1,2]. With the ability to deliver a theoretical specific energy of 3600 Wh kg⁻¹,

far exceeding that of the state-of-the-art Li-ion batteries at ~400 Wh kg⁻¹, non-aqueous Li-O₂ batteries possess an exciting potential for matching the ever-growing energy demand for electric vehicles and portable devices [3–7]. Several technical limitations, however, must first be overcome to build a rechargeable system before they can be used for practical applications.

Major challenges associated with the discharge products, mainly lithium peroxide (Li₂O₂), arise from their poor solubility in non-aqueous electrolytes [8]. As an electrical insulator, Li₂O₂ not only physically blocks electrolyte pathways but also electrically

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passivates cathode surfaces, thereby reducing the battery's capacity and rate capability [9,10]. An ideal cathode must have a large pore volume and high surface area to enable more efficient transportation of Li ions, O₂ and electrons; indeed, the well-connected pore structure with short diffusion pathways are favorable [11]. Hence, the binder-free and hierarchical porous carbon electrodes have been extensively investigated over a wide range of carbons [12–19]. Mitchell et al. first applied a vertically aligned carbon nanofiber (VACNF) directly grown onto the porous current collector as the cathode, doubling the capacity of the carbon black electrode around 3240 mAh g_{electrode}⁻¹ [12]. Subsequently, Shui et al. presented the VACNF cathode in a coral-like shape to have more appropriate distribution of solid discharge products, and, as a result, reported an unprecedentedly large capacity of up to 40,000 mAh g_{electrode}⁻¹ [13]. The hierarchical porous cathodes composed of different carbon materials with enlarged surface area, e.g., carbon hollow sphere and graphene, are explored in succession [14–17]. More recently, Lim et al. fabricated a hierarchically-woven carbon nanotube cathode and improved both the capacity and rate capability [18,19]. Yet, despite these efforts, the Li–O₂ batteries with the aforementioned cathodes, without exception, have suffered from a severe capacity fading, caused by the instability of carbon electrode and electrolyte [20].

Carbon electrode decomposition is another challenging issue that needs to be addressed. It was initially presumed that, during discharge, Li₂O₂ chemically reacts with carbon and forms lithium carbonate (Li₂CO₃) by $C + Li_2O_2 + 1/2 O_2 \rightarrow Li_2CO_3$ [21,22]. Itkis et al. proposed a more realistic mechanism, in which the intermediate superoxide anion (O₂⁻) triggers the formation of oxygen-containing groups on the carbon surfaces, and eventually convert them into Li₂CO₃ or other carbonate species by nucleophilic reaction [23]. These byproducts have wider bandgaps compared to that of Li₂O₂ (~4.5 eV) and thus require much higher electrical energy for complete oxidation [24]. Further production of Li₂CO₃ is accompanied by the electrolyte decomposition at charge voltages higher than 4.0 V, owing to the limited electrochemical window in the oxidative environment [25–27]. The formation and decomposition of Li₂CO₃ are, with no doubt, irreversible. Hence, a cathode design that can effectively eliminate the surfaces of carbon electrode in direct contact with electrolyte and Li₂O₂ would greatly benefit the cycling stability of non-aqueous Li–O₂ batteries.

To achieve a binder-free and hierarchically porous carbon electrode with improved cycling stability, we report a vertically aligned carbon nanotube (VACNT)–ruthenium dioxide (RuO₂) core-shell (VACNT@RuO₂) cathode for non-aqueous Li–O₂ batteries. As illustrated in Fig. 1, the VACNT is synthesized via chemical vapor deposition (CVD) method and used as the core material to fabricate a binder-free and hierarchical porous structure. Subsequently, the hydrous RuO₂ is deposited onto the surfaces of VACNT, in the form of a continuous film, to prevent the defect sites on carbon surfaces from oxidizing into Li₂CO₃. RuO₂ has high electrocatalytic activities towards both oxygen reduction reaction (ORR) and oxygen evolution reaction (OER) [28], and hydrous RuO₂ exhibits even superior electrocatalytic activity towards OER than that of anhydrous rutile RuO₂ due to the improved flexibility on the active sites [29]. The electrochemical performance of a non-aqueous Li–O₂ battery with the VACNT@RuO₂ cathode, including discharge-charge behavior, rate capability and cycling stability, is examined in comparison to those with the CNT and VACNT cathodes.

2. Experimental

2.1. Fabrication of the VACNT@RuO₂ cathode

The VACNT was synthesized via a catalytic CVD method [30].

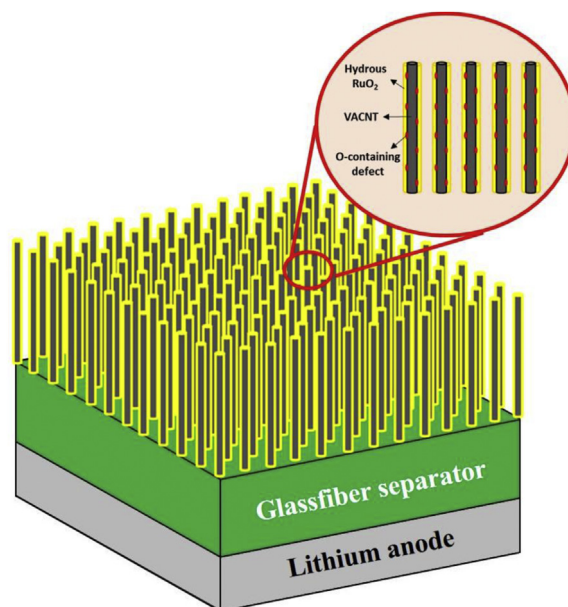


Fig. 1. Schematic illustration of the VACNT@RuO₂ cathode employed in a non-aqueous Li–O₂ battery.

A 10 mM aqueous solution of iron nitrate (Fe(NO₃)₃·9H₂O, 99 wt %, Sigma Aldrich) and aluminum nitrate (Al(NO₃)₃·9H₂O, 99 wt %, Sigma Aldrich) with a 1:1 M ratio was drop-coated onto aluminum foil and dried at an ambient temperature overnight. The substrate was subsequently placed into a quartz tube reactor, tightly sealed and thoroughly purged with a Ar (95 wt%)-H₂ (5 wt %) mixture gas for 20 min to remove excess O₂. The reactor was then heated at a constant rate of 5 °C min⁻¹ until the temperature reached 640 °C. The substrate was annealed for 15 min at a fixed temperature of 640 °C to convert Fe₂O₃ into Fe catalyst, and the carbon source was then introduced into the reactor by bubbling the mixture gas through as-purchased ethylenediamine (99 wt %, Sigma Aldrich) for 20 min. Subsequently, the reactor was left to cool naturally to ambient temperature under high-purity Ar gas flow. The collected sample was immersed into 3 M potassium hydroxide (85 wt %, VWR Scientific) aqueous solution at 80 °C to detach a VACNT layer from the substrate, followed by a sequential treatment with 8 M hydrochloric acid (37 wt %, VWR Scientific) and distilled water for the removal of residual metal impurities [31]. The resultant VACNT was freeze-dried for 24 h to prevent a wetting (or capillary) induced collapse of the hierarchical structure [32].

The hydrous RuO₂ was deposited onto the surfaces of pre-synthesized VACNT via a sol-gel method reported elsewhere [33]. The VACNT was firstly immersed into 30 wt% nitric acid (68 wt %, VWR Scientific) at 110 °C for 4 h. The acid-treated VACNT was dipped into a 0.1 M ruthenium chloride hydrate (RuCl₃·3H₂O, 99.98 wt %, Sigma Aldrich) aqueous solution and sonicated for 10 min. The 0.3 M sodium bicarbonate (99.5 wt %, Sigma Aldrich) was then added drop-wise to the mixture until the pH value reached 7 [33]. After vigorous stirring for 20 h, the VACNT coated with RuO_x(OH)_y was collected and rinsed several times with distilled water. The sample was slowly dried at 30 °C for 24 h and then annealed at 150 °C for 20 h in air. Finally, the VACNT and VACNT@RuO₂ cathode samples are cut into circular discs using a 10 mm diameter punch and additionally dried at 120 °C over 48 h prior to characterization. For all cathodes, the carbon loading was measured to be 0.62 ± 0.01 mg cm⁻².

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