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# Solid State Ionics

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## ABSTRACT

Solid solution formation in the system  $Bi_3Y_1 - _xW_xO_6 + _{3x/2}$  has been studied using a combination of X-ray and neutron powder diffraction and a.c. impedance spectroscopy. Compositions in the solid solution adopt the  $\delta$ -Bi\_2O\_3 type structure, with single phases evident from x = 0.00 to x = 0.20. Evidence for dopant clustering is presented and discussed. Models for the defect structure derived from diffraction studies are presented. Tungsten is proposed to adopt a tetrahedral coordination geometry, with a distorted octahedral geometry adopted by yttrium. Calculated coordination numbers for bismuth of around five are consistent with stereochemical activity of the Bi  $6s^2$  lone pairs of electrons. Despite a significant lowering of the nominal vacancy concentration with respect to  $\delta$ -Bi\_3YO\_6, as well as enhanced vacancy trapping by W<sup>6+</sup>, tungsten doping is found to have very little influence on the total conductivity of  $\delta$ -Bi\_3YO\_6. This is attributed to the compensating effect of enhanced oxide ion mobility caused by lattice expansion.

#### 1. Introduction

Solid electrolytes based on bismuth oxide show exceptionally high conductivity at significantly lower temperatures than other oxide ion conducting solids. However, their application to date has been limited due to questions over their stability, particularly in reducing atmospheres. Nevertheless, their use in intermediate temperature solid oxide fuel cells has been successfully demonstrated [1,2]. The highly conducting  $\delta$ -phase of bismuth oxide is only stable at high temperatures, above ca. 730 °C [3], but is readily preserved to room temperature, by partial substitution of Bi<sup>3+</sup> by a variety of cations [4–9].

Isovalent substitution of  $Bi^{3+}$  by  $Y^{3+}$  in  $Bi_2O_3$  yields fluorite related compounds over a wide compositional range [7,10,11] and at the 3:1 B:Y ratio a cubic  $\delta$ -type structure is observed. We have previously reported on details of the defect structure and conductivity of  $\delta$ - $Bi_3YO_6$ using reverse Monte Carlo modelling of total neutron scattering data and energy minimization calculations [12]. Changes in oxide ion vacancy distribution were shown to occur and clear evidence for a preferred vacancy pair alignment was presented. Defect trapping effects in this system were studied using ab initio calculations and confirmed the importance of the preferred coordination of the dopant cation (Y<sup>3+</sup>) in defect trapping and its effect on conductivity [13,14].

A major issue that remains with the rare earth substituted bismuth oxides is their tendency to exhibit conductivity decay on prolonged annealing at temperatures around 600 °C. In the case of  $\delta$ -Bi<sub>3</sub>YO<sub>6</sub>, this decay is associated with the appearance of a rhombohedral phase that exhibits significantly lower conductivity [15]. Indeed, it was argued that the cubic  $\delta$ -type phase in bismuth based oxides is invariably metastable and that intermediate temperature annealing always results in the formation of more stable phases [16]. Subsequently, studies revealed that true stabilization can be achieved by low levels of secondary doping, for example with W<sup>6+</sup> [17]. Conductivity decay has been found to be greatly reduced by low levels of tungsten doping in the closely related systems bismuth erbium oxide [17] and bismuth dysprosium oxide [18,19]. We are currently investigating the influence of tungsten doping on conductivity decay in  $\delta$ -Bi<sub>3</sub>YO<sub>6</sub>. Here, we focus on the extent of solid solution formation in tungsten doped  $\delta$ -Bi<sub>3</sub>YO<sub>6</sub> and examine its effect on defect structure and conductivity.

#### 2. Experimental

#### 2.1. Preparations

Samples of composition  $Bi_3Y_{1-x}W_xO_{6+3x/2}$  (0.00  $\leq x \leq$  0.40) were prepared using appropriate amounts of  $Bi_2O_3$  (Aldrich, 99.9%), WO<sub>3</sub> (Aldrich, 99.99%) and  $Y_2O_3$  (Aldrich, 99.99%). The starting mixtures were ground in ethanol using a planetary ball mill. The dried mixtures were heated initially at 750 °C for compositions in the range

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 $0.00 \le x \le 0.30$  or 850 °C for the x = 0.40 composition. After cooling, samples were reground and heated for a further 24 h at 800 °C for all compositions, apart from x = 0.40, which required heating at 900 °C to give a diffraction pattern which was predominantly that of a fluorite phase. A third 24 h heating step was required for two of the samples; at 850 °C for x = 0.20 and 950 °C for x = 0.40. In all cases, following the heat treatments, samples were slow cooled in the furnace to room temperature over a period of ca. 12 h. Through thermogravimetric measurements on green powders, mass loss due to volatilization of bismuth oxide during synthesis was confirmed to be negligible. For electrical measurements, pellets of 10 mm diameter and 2–3 mm thickness were pressed isostatically from synthesised powder at a pressure of 400 MPa and sintered at temperatures ranging from 800 to 1000 °C for 10 h.

#### 2.2. X-ray diffraction

Ambient temperature X-ray powder diffraction data were collected on a Philips X'Pert Pro X-ray diffractometer fitted with an X'Celerator detector, using Ni filtered Cu-K $\alpha$  radiation ( $\lambda_1 = 1.54056$  Å and  $\lambda_2 = 1.54439$  Å), in flat plate  $\theta/\theta$  geometry on a spinning sample holder. Data collection was carried out in the range 5–125° 2 $\theta$ , in steps of 0.0167°, with an effective scan time of 250 s per step. Calibration was carried out with an external LaB<sub>6</sub> standard. Variable temperature data were collected with an Anton-Paar HTK 1200 high temperature camera, in flat plate  $\theta/\theta$  geometry, on a Pt coated ceramic sample holder. Diffraction patterns were acquired at selected temperatures from ambient temperature up to 850 °C, over the range 5–125° 2 $\theta$ , in steps of 0.033°, with an effective scan time of 50 to 60 s per step. Data collections at 800 °C were carried out with a longer scan time of up to 250 s per step.

#### 2.3. Neutron diffraction

Powder neutron diffraction data were collected on the x = 0.05, 0.10, 0.20 and 0.30 compositions on the Polaris diffractometer at the ISIS Facility, Rutherford Appleton Laboratory, UK. Samples were placed in 11 mm diameter vanadium cans and data collected on back-scattering (average angle 146.72°) and 90° (average angle 92.5°) detector banks were used in subsequent refinements. Data collections of ca. 200  $\mu$ A h were made for the x = 0.05, 0.20 and 0.30 compositions, with a longer collection of 1000  $\mu$ A h made for the x = 0.10 composition. For elevated temperature measurements, samples were placed in an evacuated furnace. Measurements of 30  $\mu$ A h were made from room temperature to 650 °C, with an extended collection of 200  $\mu$ A h at 700 °C. For the x = 0.30 composition, the sample was sealed in an evacuated silica tube and placed in an 11 mm diameter thin walled vanadium can inside the furnace, while for all other compositions, samples were contained directly in the vanadium can.

#### 2.4. Structure analysis

Structure refinement was carried out by combined Rietveld whole profile fitting of X-ray and neutron data sets using the program GSAS [20]. A fluorite structural model in space group *Fm*-3*m* was used for all refinements, as previously described [21]. Bi, Y and W were located on the ideal 4*a* site (0, 0, 0), with oxide ions distributed over three sites; 8*c* at (0.25, 0.25, 0.25); 32*f* at approximately (0.3, 0.3, 0.3) and 48*i* at around (0.5, 0.2, 0.2). A total oxide ion occupancy constraint was applied. In the final refinements, isotropic thermal parameters were refined, with those of the oxide ions tied to a single variable. Crystal and refinement parameters for the x = 0.05, 0.10 and 0.20 compositions at ambient temperature and 700 °C are given in Tables 1 and 2.

#### Table 1

Crystal and refinement parameters for  $Bi_3Y_1 - _xW_xO_6 + _{3x/2}$  at room temperature.

Composition Chemical	x = 0.05 BigYo or Wo or Oc or F	x = 0.10 BisYo ooWo 10O6 15	x = 0.20 BisYo soWo soOc so
formula	017 701=1		005 (0 +
weight	817.79 g moi	823.74 g mol	835.63 g mol
Crystal system	Cubic	Cubic	Cubic
Space group	Fm-3m	Fm-3m	Fm-3m
Unit cell dimension	a = 5.49920(4) A	a = 5.50432(36) A	a = 5.51022(14) A
Volume	166 302(4) Å <sup>3</sup>	166 767(32) Å <sup>3</sup>	167 304 (13) Å <sup>3</sup>
Z	1	1	1
Density (calcu- lated)	$8.169 \text{ Mg m}^{-3}$	$8.205 \text{ Mg m}^{-3}$	$8.297 \text{ Mg m}^{-3}$
μ (Cu-Kα X- ray)	165.41 mm <sup>-1</sup>	165.96 mm <sup>-1</sup>	167.44 mm <sup>-1</sup>
F(000)	338.35	340.70	345.40
Sample descrip- tion	Yellow powder	Yellow powder	Yellow powder
R-factors <sup>a</sup>	Neutron (back-	Neutron (back-	Neutron (back-
	scattering)	scattering)	scattering)
	$R_{wp} = 0.0195$	$R_{wp} = 0.0185$	$R_{wp} = 0.0162$
	$R_p = 0.0237$	$R_p = 0.0216$	$R_p = 0.0197$
	$R_{ex} = 0.00/8$	$R_{ex} = 0.0033$	$R_{ex} = 0.00/1$
	$R_{\rm F}Z = 0.048Z$	$R_{\rm F} 2 = 0.0/19$	$R_{\rm FZ} = 0.0071$
	P = 0.0180	R = 0.0161	P = 0.0151
	$R_{wp} = 0.0109$ $R_{wp} = 0.0220$	$R_{wp} = 0.0101$ $R_{wp} = 0.0504$	$R_{wp} = 0.0131$ $R_{wp} = 0.0202$
	$R_p = 0.0339$ $R_s = 0.0086$	$R_p = 0.0304$ $R_s = 0.0037$	$R_p = 0.0303$ $R_c = 0.0077$
	$R_{ex} = 0.0000$ $R_{ex} = 0.0632$	$R_{ex} = 0.0007$ $R_{r}^{2} = 0.0579$	$R_{ex} = 0.0077$ $R_{ex} = 0.0463$
	X-ray	X-ray	X-ray
	$R_{wp} = 0.0508$	$R_{wp} = 0.0531$	$R_{wp} = 0.0608$
	$R_{p} = 0.0330$	$R_{p} = 0.0410$	$R_{p} = 0.0452$
	$R_{ex}^{P} = 0.0222$	$R_{ex}^{P} = 0.0402$	$R_{ex}^{P} = 0.0417$
	$R_F^2 = 0.0590$	$R_F^2 = 0.0572$	$R_F^2 = 0.0589$
	Totals	Totals	Totals
	$R_{wp} = 0.0249$	$R_{wp} = 0.0178$	$R_{wp} = 0.0185$
	$R_p = 0.0329$	$R_p = 0.0406$	$R_p = 0.0446$
	$\chi^2 = 5.454$	$\chi^2 = 13.97$	$\chi^2 = 3.403$
No. of	119	119	119
variables			
No of profile	1420 (Neutron,	1458 (Neutron,	1511 (Neutron,
points	back-scattering)	back-scattering)	back-scattering)
used	1899 (Neutron, 90 <sup>°</sup> )	1929 (Neutron,	1929 (Neutron,
	2140 (V roy)	90 J 2140 (V rav)	90 J 2140 (V rav)
No of	33 (Neutron bach	37 (Neutron back	44 (Neutron back
reflections	scattering)	scattering)	scattering)
Terrections	38 (Neutron, 90°)	40 (Neutron, 90°)	40 (Neutron, 90°)
	32 (X-ray)	32 (X-ray)	32 (X-ray)

<sup>a</sup> For definition of R-factors see reference [20].

#### 2.5. Electrical measurements

Electrical parameters were determined by a.c. impedance spectroscopy in 20 °C steps from ca. 300 °C up to ca. 850 °C, using a Solartron 1255/1286 system, over the frequency range 1 Hz to  $5 \times 10^5$  Hz. Samples were prepared as rectangular blocks (ca.  $6 \times 3 \times 3$  mm<sup>3</sup>) cut from slow cooled sintered pellets using a diamond saw. Platinum electrodes were sputtered by cathodic discharge on the two smallest faces. Impedance spectra were recorded over two cycles of heating and cooling at stabilised temperatures. Impedance at each frequency was measured repeatedly until consistency (2% tolerance in drift) was achieved or a maximum number of 25 repeats had been reached.

#### 3. Results and discussion

#### 3.1. Solid solution formation

Fig. 1 shows X-ray diffraction patterns for the studied compositions.

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