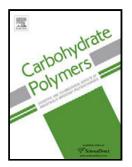
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## ACCEPTED MANUSCRIPT

## Understanding the microstructure and absorption rate of starch-based superabsorbent polymers prepared under high starch concentration

Dongling Qiao<sup>1,2</sup>, Long Yu<sup>2,4\*</sup>, Xianyang Bao<sup>2,4</sup>, Binjia Zhang<sup>3\*</sup>, Fatang Jiang<sup>1</sup>

<sup>1</sup> Glyn O. Phillips Hydrocolloid Research Centre at HBUT, School of Food and Biological Engineering, Hubei University of Technology, Wuhan, Hubei 430068, China
<sup>2</sup> Centre for Polymer from Renewable Resource, Guangdong Province Key Laboratory for Green Processing of Natural Products and Product Safety, South China University of Technology, Guangzhou, Guangdong 510640, China
<sup>3</sup> Key Laboratory of Environment Correlative Dietology (Ministry of Education), College of Food Science and Technology, Huazhong Agricultural University, Wuhan, Hubei 430070, China

<sup>4</sup> Department of Materials Engineering, Monash University, Melbourne, Vic 3168, Australia

<sup>\*</sup> Corresponding author. Email: felyu@scut.edu.cn (L. Yu)

<sup>\*</sup> Corresponding author. Email: zhangbj@mail.hzau.edu.cn (B. Zhang)

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