

Accepted Manuscript

Title: Industrial scale salt-free reactive dyeing of cationized cotton fabric with different reactive dye chemistry

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PII: S0144-8617(17)30682-3
DOI: <http://dx.doi.org/doi:10.1016/j.carbpol.2017.06.045>
Reference: CARP 12433

To appear in:

Received date: 26-4-2017
Revised date: 10-6-2017
Accepted date: 12-6-2017

Please cite this article as: Nallathambi, Arivithamani., & Venkateshwarapuram Rengaswami, Giri Dev., Industrial scale salt-free reactive dyeing of cationized cotton fabric with different reactive dye chemistry. *Carbohydrate Polymers* <http://dx.doi.org/10.1016/j.carbpol.2017.06.045>

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Industrial scale salt-free reactive dyeing of cationized cotton fabric with different reactive dye chemistry

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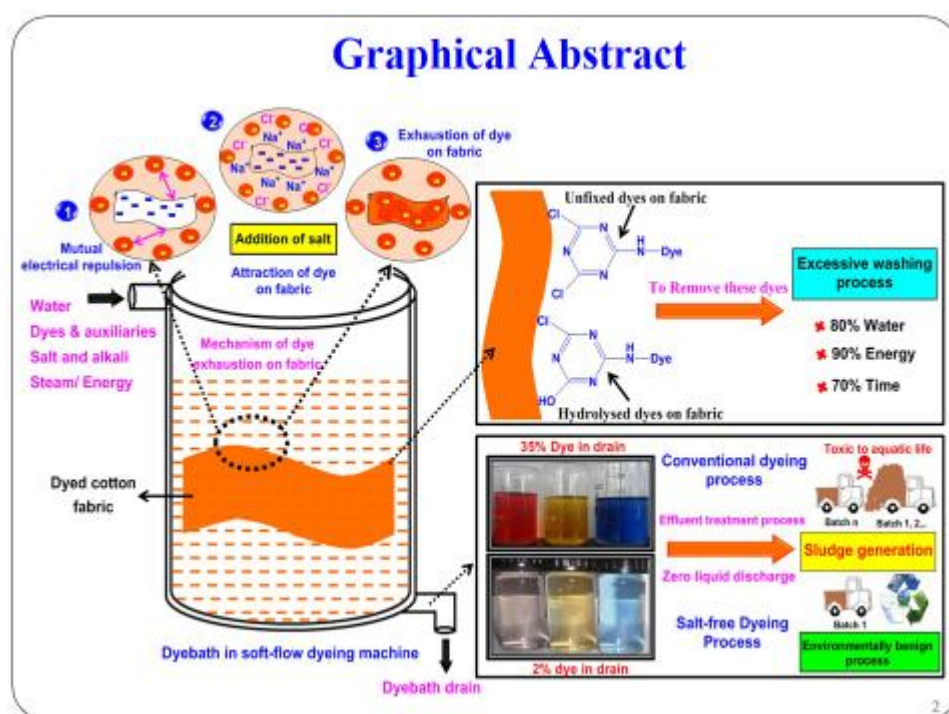
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Highlights

- Exhaust method of cationization of cotton fabrics using CHPTAC was carried out
- Salt and alkali free dyeing was carried out on cationized cotton.
- Proposed recipe can be adopted by the hosiery dyeing units.

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