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Orange waste: A valuable carbohydrate source for the development of beads with enhanced adsorption properties for cationic dyes

Emanuele F. Lessa, Matheus S. Gularte, Emanuel S. Garcia and André R. Fajardo*

Laboratório de Tecnologia e Desenvolvimento de Materiais Poliméricos e Compósitos – LaCoPol. Centro de Ciências Químicas, Farmacêuticas e de Alimentos, Universidade Federal de Pelotas (UFPel), 96010-900, Pelotas-RS, Brazil. Download English Version:

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