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Crystallization-induced microcellular foaming of poly (lactic acid) with high volume expansion ratio

Peng Chen, Wenbo Wang, Yaqiao Wang, Kesong Yu, Hongfu Zhou, Xiangdong Wang, Jianguo Mi

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4	Peng Chen ^{a,b} , Wenbo Wang ^{a,b} , Yaqiao Wang ^{a,b} , Kesong Yu ^{a,b} , Hongfu Zhou ^{a,b} ,
5	Xiangdong Wang ^{a,b,*} , Jianguo Mi ^{c,*}
6	
7	^a School of Materials and Mechanical Engineering, Beijing Technology and Business
8	University, Beijing 100048, PR China
9	^b Beijing Key Laboratory of Quality Evaluation Technology for Hygiene and Safety
10	of Plastics, Beijing 100048, People's Republic of China
11	^c State Key Laboratory of Organic-Inorganic Composites, Beijing University of
12	Chemical Technology, Beijing, China
13	
15	
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Corresponding author: Xiangdong Wang and Jianguo Mi

E-mail: wangxid@th.btbu.edu.cn; mijg@mail.buct.edu.cn

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