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## **Progress in Polymer Science**





# Activation in anionic polymerization: Why phosphazene bases are very exciting promoters

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#### ABSTRACT

Recently, nitrogen-phosphorous hybrid organobases such as phosphazene bases (PBs), which possess a remarkably high basicity, have been extensively studied in organic synthesis. Their applications in the domain of anionic polymerization are reviewed. Those non-ionic superbases generate highly reactive anionic species according to two different pathways: firstly by deprotonation of weak acids in which the protonated phosphazene base forms the cation, and secondly by complexation of the lithium cation by the phosphazene base when organolithium compounds are used as initiators. They have been successfully used for the anionic ring-opening polymerization (AROP) of epoxides, cyclosiloxanes, cyclic esters, caprolactam, and very recently cyclopropane-1,1dicarboxylates, as well as for the anionic polymerization of vinyl monomers such as methacrylates, acrylates, butadiene, and isoprene. Polymerizations with metal-free nonprotonated phosphazenium counterions are also reviewed. In all cases, the rates of polymerization are much higher than those observed with metal cations, and similar to the values obtained with cryptated counterions. The use of protonated and non-protonated phosphazenium counterions leads generally to polymers with narrow molecular weight distributions, and well-controlled end groups. Advantages of PBs are discussed, and perspectives in the revisited domain of anionic activation applied to polymer chemistry are presented.

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#### Nomenclature

AcH acetic acid ACN acetonitrile

AROP anionic ring-opening polymerization

n-BuLi *n*-butyllithium sec-BuLi sec-butyllithium

living end concentration [C]

CL. ε-caprolactone

 $D_3$ hexamethylcyclotrisiloxane DEt hexaethylcyclotrisiloxane  $D_{4}$ octamethylcyclotetrasiloxane  $D_5$ decamethylcyclopentasiloxane  $D_6$ dodecamethylcyclohexasiloxane

DMAEMA N.N-dimethylaminoethyl methacrylate

DMF dimethylformamide DMSO dimethylsulfoxide DPE 1,1-diphenylethylene DPHLi 1,1-diphenylhexyllithium

DPMPLi 1,1-diphenyl-3-methylpentyllithium

**EEGE** 1-ethoxyethyl glycidyl ether **EGE** 1-ethyl glycidyl ether ethylene oxide

FT-NIR Fourier-transform near-infrared

**GME** glycidyl-1-methyl ether

**HMPA** hexamethyl phosphorous triamide

L-LA L-lactide Rac-LA rac-lactide

EO

propagation (polymerization) rate constant  $k_{\rm p}$ 

МеОН methanol

MMA methyl methacrylate MW molecular weight

MWD molecular weight distribution

NBS *N*-bromosuccinimide **NMP** *N*-methylpyrrolidone

tetraphenyltetramethylcyclotetrasiloxane  $P_4$ 

PB phosphazene base PCL  $poly(\varepsilon$ -caprolactone) **PDES** poly(diethylsiloxane) PDMAEMA poly(N,N-dimethylaminoethyl

methacrylate)

**PDMS** poly(dimethylsiloxane)

PEEGE poly(1-ethoxyethyl glycidyl ether)

PEO poly(ethylene oxide) **PMMA** poly(methyl methacrylate)

PO propylene oxide

**PPO** poly(propylene oxide) PS polystyrene

ROP ring-opening polymerization

**SANS** small angle neutron scattering SEC size exclusion chromatography

THF tetrahvdrofuran TMC trimethylene carbonate

TMEDA *N,N,N',N'*-tetramethylethylenediamine

 $V_4$ tetravinyltetramethylcyclotetrasiloxane

VI.  $\delta$ -valerolactone

#### 1. Introduction

Anionic ring-opening polymerization (AROP) of heterocyclic monomers, namely ethylene oxide (EO), [1-3] and cyclosiloxanes [4,5] has been extensively studied using several alkali metal counterions. The propagation occurs through active centers that are generally more stable than carbanions. The polymerization rates are lower than in the case of the anionic polymerization of vinyl or dienic monomers, thus allowing convenient kinetic and conductance measurements. For EO as well as for cyclosiloxanes, the reactivity of the active chain ends increases strongly with increasing the size of the counterion. Ionic (e.g. alkoxides) active species can participate in the polymerization in a number of different physical forms: ions, ion pairs, and ionic aggregates, being in slower or faster inter exchange. Even in rather polar solvents, like THF, ion pair association causes reaction kinetics to be complex. A multistep dissociation equilibrium between inactive aggregates and active species yields a fractional order in active center concentra-

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